

## Claims

1. A takeout/conveyor assembly for removing formed  
5 bottles from an I.S. machine having a blow station whereat  
a parison is blown in a blow mold which has a center line  
and cooled sufficiently so that a bottle will be formed  
and depositing the formed bottle on a conveyor comprising

10 a conveyor extending parallel to the center line of  
the blow mold for conveying bottles away from the I.S.  
machine, and

a takeout mechanism including

a takeout arm for gripping at least one formed  
bottle,

15 supporting means for supporting said takeout arm  
for displacement from a first pick-up position whereat a  
formed bottle at the blow station can be gripped, then to  
a second deadplate position, then to a third position next  
to the conveyor and finally to a fourth position whereat  
20 the takeout arm is located over the conveyor,

displacement means for

displacing said takeout arm from said first  
pick-up position to said second deadplate position,

25 displacing said takeout arm from said  
second deadplate position to said third position next to  
said conveyor, and

displacing said takeout arm from said third  
position next to the conveyor to a fourth deposit position  
whereat the takeout arm is located over the conveyor, and

30 means for operating the takeout to grip a bottle when  
the takeout is at the first pick-up position and for  
operating the takeout to release a gripped bottle at said  
fourth deposit position.